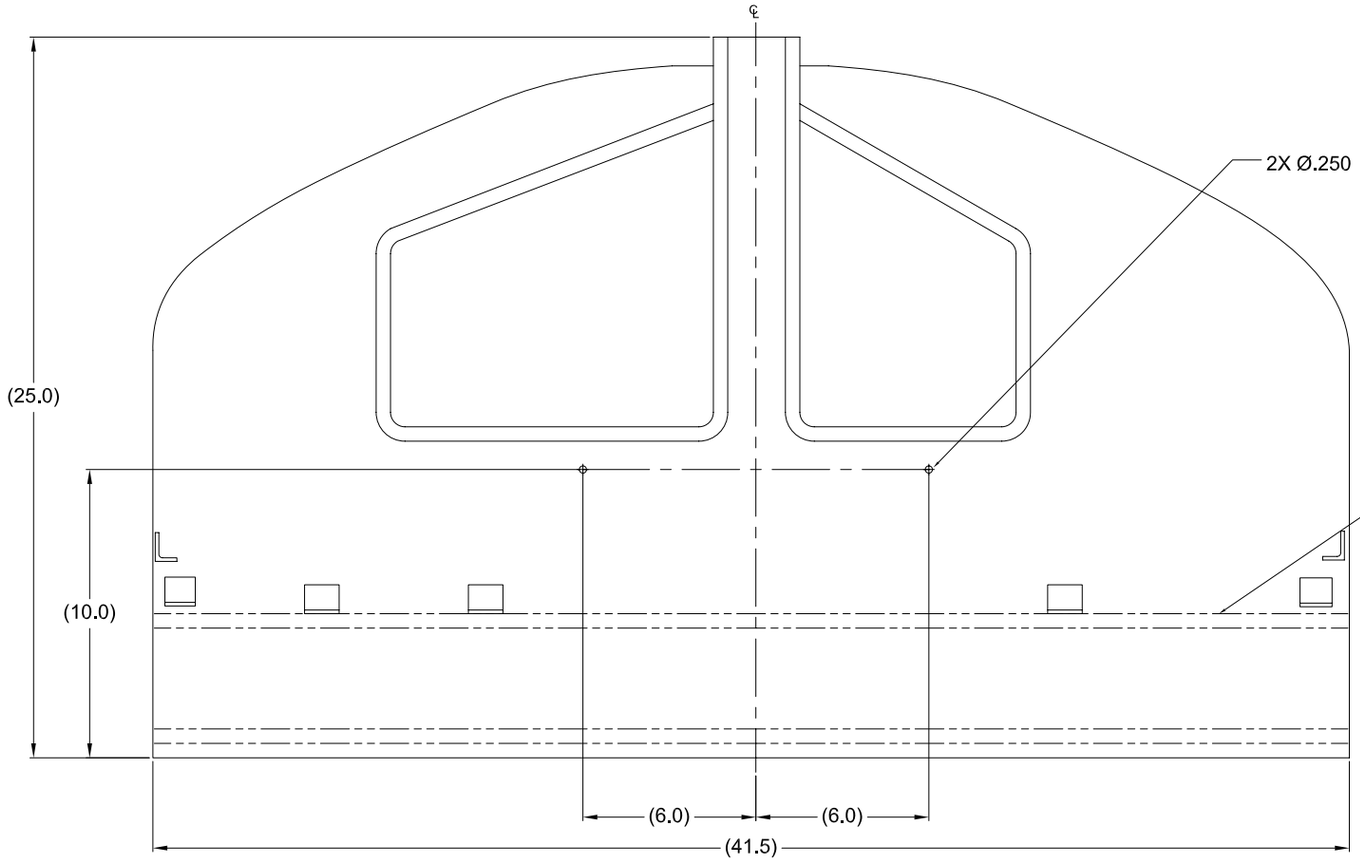
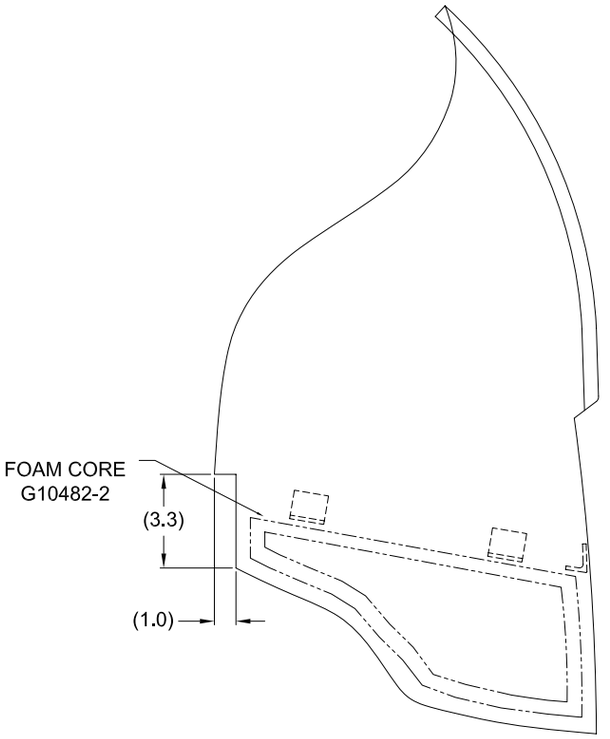
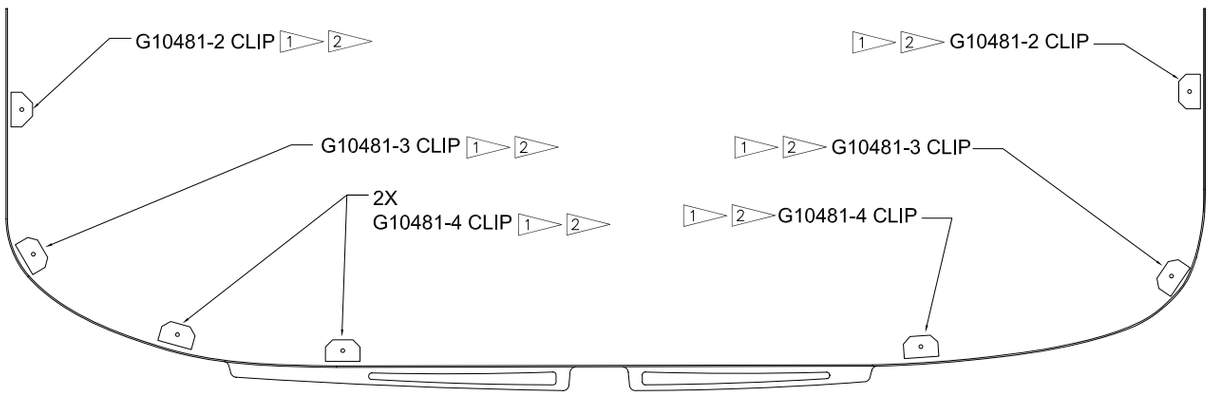
REVISIONS			
REV	LOC	DESCRIPTION	APPROVED/DATE
A		REVISED MATERIAL CALLOUT TO REFERENCE GA001-4	2/1/03 CLB
B		ADDED MOUNTING CLIPS AND MOUNTING HOLES; REVISED PROFILE TO MATCH MOLD	11/1/06 CLB







NOTES:

MATERIAL:
REFER TO GENEVA AVIATION GA001-4 COMPOSITE FABRICATION MANUAL FOR APPROVED MATERIALS

EXCEPTIONS: USE FOAM: 1/4" URETHANE / POLYESTER, 4.5 LB/FT3

PART IS MADE BY MOLD G10481M
SHAPE AND DIMENSIONS SHOWN HERE ARE FOR REFERENCE ONLY.

PART IS TRIMMED TO FIT DURING ASSEMBLY

FINISH: 2 COATS ADTECH COMPOSITE FILLER, LIGHT GREY FIRE RETARDANT; 2 COATS FLAT BLACK ACRYLIC POLYURETHANE

1 BOND CLIP TO INSIDE OF VISOR IAW GA001-4 ; LOCATE USING TOOL G10440-SHOP-AID

2 BACKDRILL CENTER HOLE Ø.188, INSTALL #8-32 NUTPLATE MS21059L08 ON INSIDE OF CLIP USING (2) #3 PULL RIVETS CCR264CS-3-02

BREAK SHARP EDGES 125

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS ±1/8° DECIMAL .X ±.050 .XX ±.030 .XXX ±.010 ANGLES ±2°

DRAWN	MRB	DATE 10/3/95
CHECKED		DATE
DESIGNED		DATE
APPROVED	GLH	DATE 10/3/95

Geneva Aviation
www.GenevaAviation.com

Title: EXTENDED VISOR

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Drawing Number: G10481 REV: B
Pro No: GA127 SIZE: E Scale: 1:2 Sheet 1 of 1